



Amana®  
Caloric®  
Menumaster®  
Modern Maid®  
Glenwood/Sunray®  
Speed Queen®

IMPORTANT PARTS-SERVICE COMMUNICATION

**TO:** All Service and Parts Managers

**DATE:** August 31, 1995

**NO:** GF-129

**SUBJECT:** Auxiliary Limit Mounting Clip used on GUIC Model Furnaces

Amana is instituting a mandatory rework of all GUIC model furnaces manufactured between July 13 and August 7, 1995 serial numbers 9507133880 through 9508174322. These furnaces may have an improperly manufactured **Bracket-Auxiliary Deck Limit** part number **10861101**. This part was improperly manufactured by the supplier causing it to be brittle. In some cases the bracket may break which could result in the secondary limit moving out of position in the blower deck and become inoperative. The terminal connections at the limit are insulated and are part of the 24VAC low voltage circuit so no shock hazard exists.

All GUIC model furnaces shipped from Amana after August 14, 1995 will have the replacement bracket installed. These furnaces can be identified by the blue dot on the carton adjacent to the bar code label.

To replace the Bracket-Auxiliary Deck Limit;

1. Disconnect power supply (if installed).
2. Remove access and blower compartment doors.
3. From underside of blower deck, grasp the Bracket-Auxiliary Limit, and pull forward to remove.
4. To install the new bracket, hold the limit in position, align tab on new bracket with slot in blower deck, push bracket towards blower housing until seated.
5. Replace doors and test furnace operation (if installed).



### Filing Procedures

All claims for credit under this program must reference **Project 8476** and be submitted through the Amana Distributor or Branch for processing. Brackets will be sent no charge to branch and distributor locations.

### Branch and Distributor Inventory Units

Amana will pay \$15.00/unit labor to replace the **10861101 Bracket-Auxiliary Deck Limit** on inventory/stock units in Branch and Distributor inventories. Complete a PRF marked "Bracket-Auxiliary Limit/Project 8476" and list model manufacturing and serial number of units on which the bracket (10861101) was replaced. Submit PRF to Warranty Administration at Amana Iowa for processing by December 1, 1995.

Upon receipt of PRF, labor credit will be issued to the Distributor. (No part credit is due.)

### Dealer Inventory or Installed Units

Amana will pay \$25.00/unit labor to replace the **10861101 Bracket-Auxiliary Deck Limit** on inventory/stock units in dealer inventory. Labor for bracket replacement on installed units will be issued at class "A" in home service rates. A warranty tag (A173-9) must be completed for each unit serviced which is in Dealer inventory or installed. Attach the cardboard section of the warranty tag to the replaced bracket (10861101). Send the original white (Amana) copy of the tag, the yellow and pink (Distributor) copy of the tag along with the replaced bracket to the distributor/branch.

The distributor/branch will summarize the warranty tags on a PRF (Parts Return Form). The distributor/branch will attach the original white (Amana) copy of the tag and yellow (Distributor) copy of the tag to the original white (Amana) copy of the PRF and send to Warranty Administration at Amana Iowa for processing by December 1, 1995.

Upon receipt of proper documentation labor credit will be issued to the authorized servicer. In the event the servicer is not set up on an authorized service agreement, the allowance will be issued to the distributor/branch, to pass on to the servicer. (No part credit is due.)